



Revision Number: 009.0

Issue date: 04/24/2025

1. IDENTIFICATION

Product name:	LOCTITE AA 3525 LIGHT CURE ADHESIVE known as 3525 VIS/UV TGH/FLX ADH 1LT BO	IDH number:	234693
Product type/Recommended use:	UV curing anaerobic adhesive	Item number:	30221
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER:	H227 - COMBUSTIBLE LIQUID. H315 - CAUSES SKIN IRRITATION. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H318 - CAUSES SERIOUS EYE DAMAGE. H361 - SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.
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HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2

PICTOGRAM(S)



Precautionary Statements

Prevention:	P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking. P261 - Avoid breathing mist/vapours. P264 - Wash affected area thoroughly after handling. P272 - Contaminated work clothing should not be allowed out of the workplace.
Response:	P280 - Wear protective gloves, clothing, eye and face protection. P302+P352 - IF ON SKIN: Wash with plenty of water. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 - IF exposed or concerned: Get medical attention. P333+P313 - If skin irritation or rash occurs: Get medical attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

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Storage: P403 - Store in a well-ventilated place.
P405 - Store locked up.
Disposal: P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Isobornyl methacrylate	7534-94-3	10 - 30
Isobornyl acrylate	5888-33-5	5 - 10
2-Hydroxyethyl methacrylate	868-77-9	5 - 10
Acrylic acid	79-10-7	1 - 5
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	75980-60-8	1 - 5
Gamma-glycidoxypropyl trimethoxysilane	2530-83-8	1 - 5
methacrylic acid	79-41-4	0.1 - 1
Ethylene glycol	107-21-1	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

Hazardous combustion products:

Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Formaldehyde.
Irritating organic vapours. Isocyanates. Hydrogen cyanide. Amines.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.

Storage:

For safe storage, store between -20 °C (-4°F) and 50 °C (122°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Protect from direct sunlight. Maintain head space in storage containers to support oxygen requirements of the inhibitor(s).

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
methacrylic acid	20 ppm TWA	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:

Liquid

Color:

Clear

Odor:

Sharp, Irritating

Odor threshold:

Not available.

pH:

8 - 9

Vapor pressure:

< 13.3 hPa (20 °C (68°F))

Boiling point/range:

> 140 °C (> 284°F)

Melting point/ range:

Not applicable, Product is a liquid

Density/Relative density:

1.1131

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Product name: LOCTITE AA 3525 LIGHT CURE ADHESIVE known as 3525 VIS/UV TGH/FLX ADH 1LT BO

Relative vapor density:	> 1 20 °C
Flash point:	71.1 °C (159.98 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility:	Slightly soluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	0.64 %; 7.12 g/l (process) 0.5 %; 5.57 g/l (potential) 1.14 %; 12.69 g/l (total) (ASTM D5403)
Dynamic viscosity:	9,500 - 21,000 mPa.s
Kinematic viscosity:	13,477 mm ² /s
Particle characteristics:	Not applicable, Product is a liquid
Decomposition temperature:	> 105 °C

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	May occur with excessive aging, excessive heat, polymerization catalyst, inhibitor depletion, direct sunlight and under oxygen-free atmospheres.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Oxides of silicon. Formaldehyde. Irritating organic vapours. Isocyanates. Hydrogen cyanide. Amines.
Incompatible materials:	Strong oxidizing agents. Reducing agents. Strong acids and strong bases. Peroxides. Strong alkalis. Oxygen scavengers. Reactive metals. Free radical initiators.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight. Loss of polymerization inhibitor. Loss of dissolved air.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause irritation to nose and throat.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye damage.
Ingestion:	May cause gastrointestinal tract irritation if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s
Isobornyl methacrylate	None
Isobornyl acrylate	None
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg
Acrylic acid	Oral LD50 (Rat) = 33.5 mg/kg Oral LD50 (Mouse) = 2,400 mg/kg Oral LD50 (Rat) = 2.5 g/kg Oral LD50 (Rat) = 193 mg/kg Oral LD50 (Rat) = 1,250 mg/kg Inhalation LC50 (Rat, 4 h) = 3.6 mg/l Inhalation LC50 (Rat, 4 h) = > 3.9 - < 4.8 mg/l Inhalation LC50 (Rat, 4 h) = > 5.1 mg/l
Hydroxyalkyl methacrylate	None
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	None
Gamma-glycidoxypropyl trimethoxysilane	Inhalation LC50 (Rat, 4 h) = > 5.3 mg/l
methacrylic acid	Oral LD50 (Mouse) = 1,332 mg/kg Oral LD50 (Mouse) = 1,600 mg/kg Oral LD50 (Mouse) = 1,250 mg/kg Oral LD50 (Rabbit) = 1,200 mg/kg Oral LD50 (Rat) = 1,060 mg/kg Oral LD50 (Rat) = 2,224 mg/kg Dermal LD50 (Rabbit) = 500 mg/kg
Ethylene glycol	Oral LD50 (Rat) = 5.89 g/kg Oral LD50 (Mouse) = 14.6 g/kg Dermal LD50 (Rabbit) = 9,530 mg/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Isobornyl methacrylate	Irritant	Allergen	
Isobornyl acrylate	Irritant	Allergen	
2-Hydroxyethyl methacrylate	Irritant	Allergen	
Acrylic acid	Corrosive Irritant	Allergen	Kidney Liver
Hydroxyalkyl methacrylate	Irritant	Allergen	
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide			
Gamma-glycidoxypropyl trimethoxysilane	Irritant	Allergen	
methacrylic acid	Corrosive Irritant	Allergen	
Ethylene glycol	Irritant		Blood Bone Marrow Central nervous system Developmental Eyes Kidney Liver Metabolic

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Isobornyl methacrylate	No	No	No
Isobornyl acrylate	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
Acrylic acid	No	No	No
Hydroxyalkyl methacrylate	No	No	No
diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	No	No	No
Gamma-glycidoxypropyl trimethoxysilane	No	No	No
methacrylic acid	No	No	No

Ethylene glycol	No	No	No
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12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (Acrylic acid)
Hazard class or division: Combustible Liquid
Identification number: NA 1993
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Isobornyl acrylate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Isobornyl acrylate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Isobornyl acrylate

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis.
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7).

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3,7,9,10,11,14

Prepared by: Product Safety and Regulatory Affairs

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